

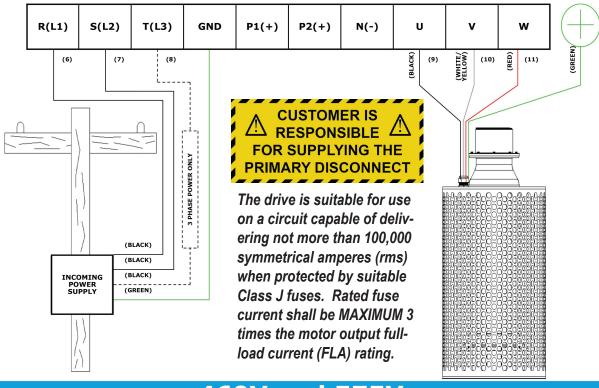
VFD VARIABLE SPEED CONTROLS 200V - 230V - 460V - 575V



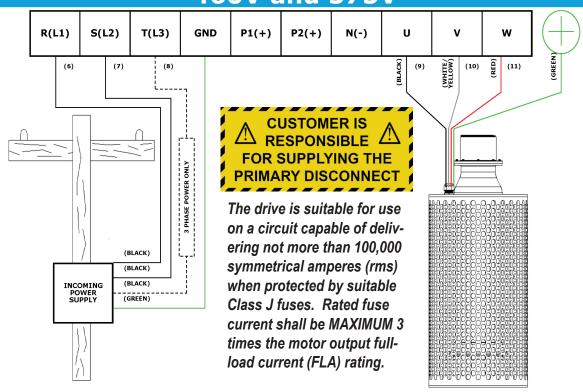


VFD VARIABLE SPEED CONTROLS INSTALLATION WIRING

200V and 230V



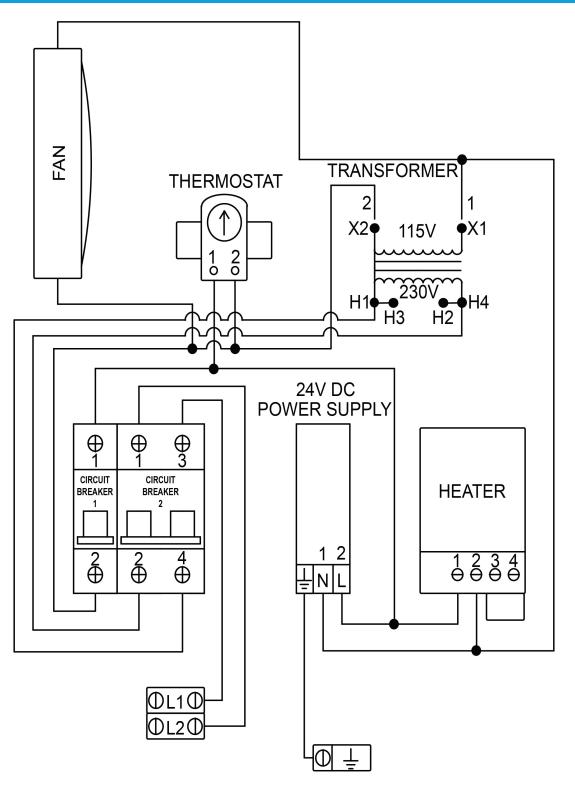
460V and 575V





VFD VARIABLE SPEED CONTROLS ENCLOSURE WIRING

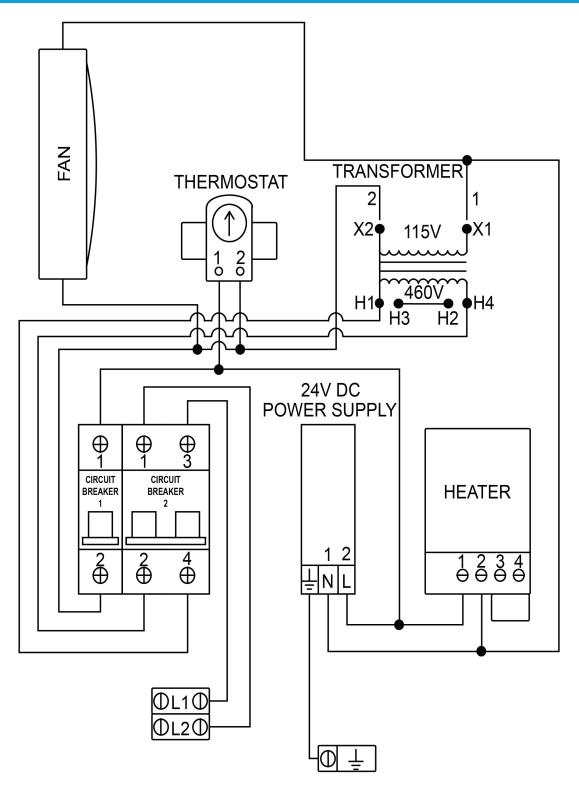
200V and 230V





VFD VARIABLE SPEED CONTROLS ENCLOSURE WIRING

460V

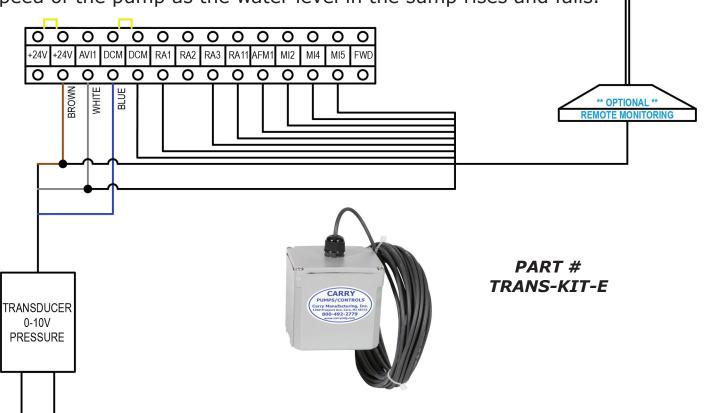




VFD VARIABLE SPEED CONTROLS LEVEL TRANSDUCER & REMOTE MONITORING

TRANSDUCER KIT with HOUSING & 32 Ft. CABLE

The transducer senses the water level in the sump to turn the VFD Drive on and off. The transducer also increases and decreases the speed of the pump as the water level in the sump rises and falls.



Eagle I REMOTE MONITORING SYSTEMS

The Eagle I Remote Monitoring System keeps you informed by sending you a text message when certain preprogrammed conditions exist with your pumping system, such as, if there is a power failure, or if there is a low/high water situation in your sump.

Requires Annual Service: Part #RMS-SERVICE

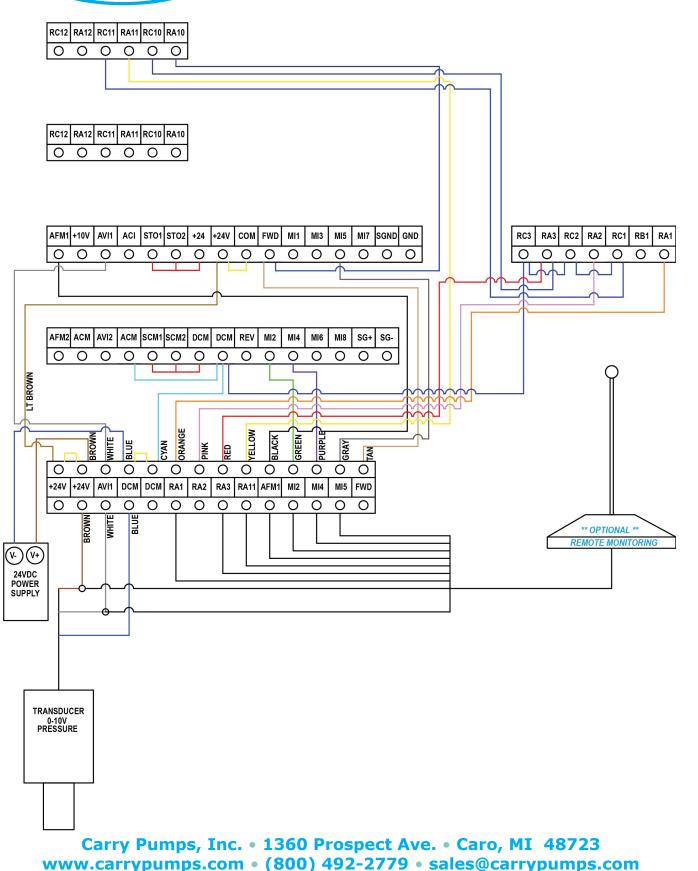


230V: PART #RMS-VFD-23E 460V: PART #RMS-VFD-46E



VFD VARIABLE SPEED CONTROLS TRANSDUCER SWITCH WIRING

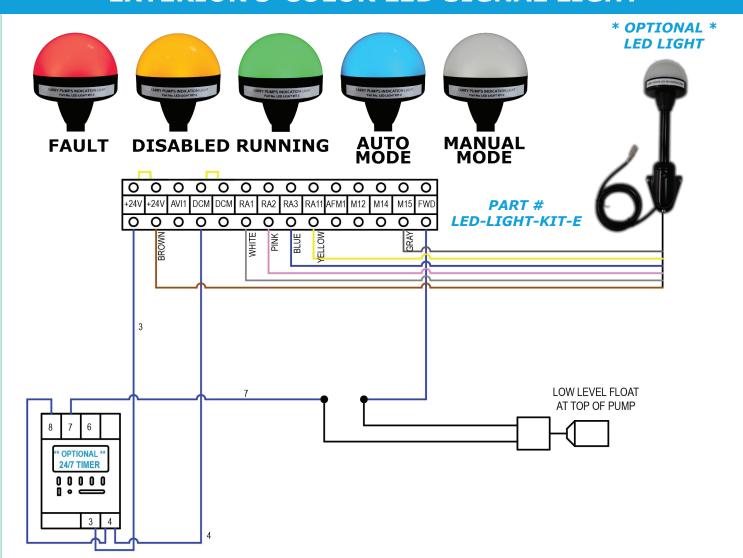
shown with optional REMOTE MONITORING





VFD VARIABLE SPEED CONTROLS ACCESSORIES

EXTERIOR 5-COLOR LED SIGNAL LIGHT



24/7 TIMER

LOW-LEVEL "OFF" FLOAT



PART #TIMER-24/7-24V-DR

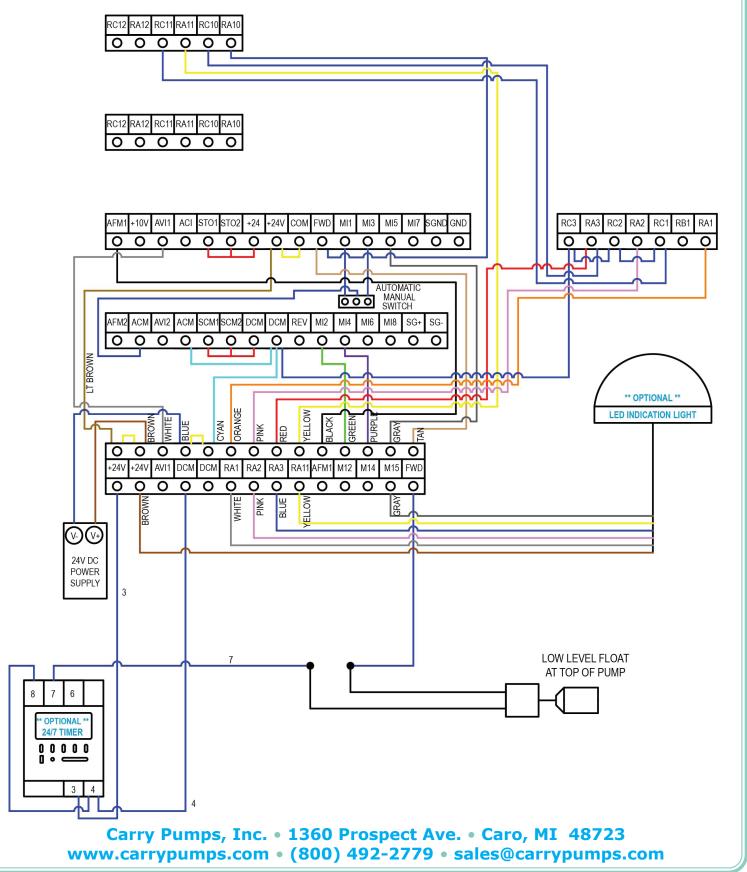


PART #100-21-35



VFD VARIABLE SPEED CONTROLS LOW-LEVEL FLOAT WIRING

shown with optional 24/7 TIMER and LED LIGHT





USING THE KEYPAD

Move the Automatic/Manual switch located to the right of the VFD from "AUTOMATIC" to "MANUAL".

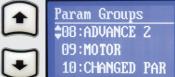


From the Home Screen, press the [MENU] key to open the Parameter Groups listing. The [ENTER] key is also used to advance to the next screen and to save changes made to parameter settings





Press the UP [▲] or DOWN [▼] key to scroll to the Param Group containing the parameter you need to change (Example: 08:Advance 2). Then press [ENTER] to advance to the next screen.





Press the UP [▲] or DOWN [▼] arrow keys to scroll to the specific Parameter you need to change. (Example: [ADVANCE 2 08-09] AVI1 Low Value. Then press [ENTER] to advance to the next screen.





To make changes, press the RIGHT [▶] and/ or LEFT [◀] arrow keys to move to the specific digit(s) you need to change, and then use the UP [▲] and DOWN [▼] arrow keys to adjust the selected digit(s). (Example: 2.00)





Press the [Enter] key to accept the change. "END" will flash momentarily. Then the digits will return to flashing.





Press the [Back] key to return to the previous screen or Press [ESC] to return to the Home screen if you are finished making changes.





Repeat Steps 3 through 7 to change other parameter(s) as needed.

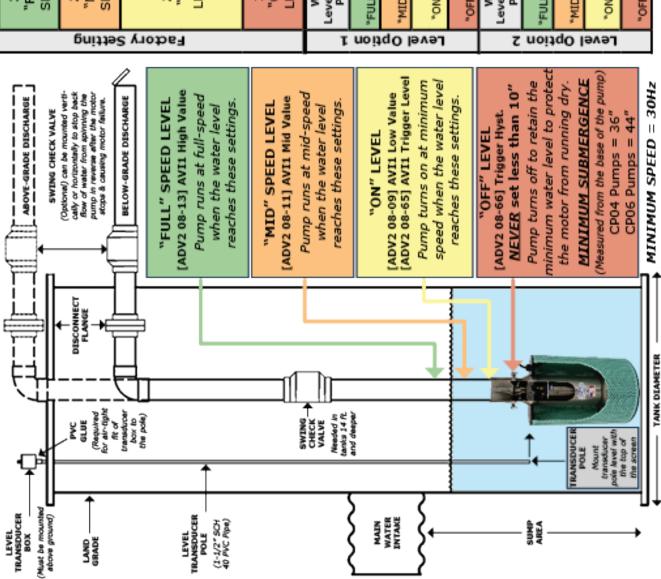
When you are done making changes, be sure to switch the Automatic/Manual switch on the front of the VFD from "MANUAL" back to "AUTOMATIC".





PUMP STATION EXAMPLE with VFD VARIABLE

SPEED CONTROLS



ADJUSTING WATER LEVEL SETTINGS

Water Level Above Pump 30" "FULL" SPEED	3.00	Parameter Group Screen Faran Groups 18:NOTOR 10:CHNICED PAR Paran Groups 28:ADUMEE 2	Parameter List Screen ADVINCE 2 88-13 \$NUT High x RUI High x RCI Lou Value ADVINCE 2 88-11	Parameter Set Screen 88-13 0 3.88 #VII Hi Value Larran 88-11 0
2.50		PS: NOTOR 18:CHNEED PAR Param Groups 188:ADVANCE 2 95:NOTOR 18:CHNEED PAR	#011 Mid x #011 Hi Value #011 Low Value #011 Low x #011 Mid Value	AUII Mid Value tarrasa co 68-69 U 2.88 AUII Lou Value
20		Param Groups \$88:40UNICE 2 89:NOTOR 18:CHNISED PAR	ADVANCE 2 68-65 \$Trigger Level Trigger Hyster	99-65 inUC 29.8 Trigger Level
10		Param Groups \$88:ADVANCE 2 89:NOTOR 18:CHANGED PAR	ADUANCE 2 88-66 Trigger Hyster P-Fill Low Freq	88-66 inUC 18.8 Trigger Hyster
Set		Parameter Group Screen	Parameter List Screen	Parameter Set Screen
3.50	_	08:ADVANCE 2	AVI1 Hi Value	08-13
3.00		08:ADVANCE 2	AVI1 Mid Value	11-80
2.50		08:ADVANCE 2	AVI1 Low Value	60-80
10		08:ADVANCE 2	Trigger Hyster	08-66
Set		Parameter Group Screen	Parameter List Screen	Parameter Set Screen
4.50		08:ADVANCE 2	AVI1 Hi Value	08-13
3.50		08:ADVANCE 2	AVI1 Mid Value	08-11
2.50		08:ADVANCE 2	AVI1 Low Value	60-80
25		08:ADVANCE 2	Trigger Level	08-65
10		08:ADVANCE 2	Trigger Hyster	99-80

DABA	DADAMETED	NAME	CETTINO	MOTTATAGORA	DADAMETED	ETED	MAME	ONTELES	NOTE OF COMME
ŀ		1	SELLENG.		47,		Mary Factor	-11-00	NOTIFICATION OF THE PROPERTY O
35			(U) Dasic				VI D Max 1 Tey Sten Fred-2	30 Hz	"On" fragilative (speed)
SET	00-01	Input Phase	(1) 1 Flidse	Incoming Power Phase	_		Step 1 Teq-2	30 Hz (17) Analog	Oil Industry (Speed)
1	CO	2	(c) or mase	M south			selay Exp. NA10	Triggering	المراب من المراب
SEI	70-00	Motor HP	XX.X HP	Motor Horsepower	_		Kelay Exp. KA11	(8) Fault	
SET	00-03	Motor FLA/SFA	XX.X A	Service Factor Amps	ADV2	08-09	AVI1 Low Value	2.0 V	"On Level" at 20" of water
SET	00-04	Motor RPM	3450	Franklin Submersible Motor RPM	ADV2	08-10	AVI1 Low %	20%	% of Max Speed = 50%
SET	00-02	Motor Voltage	0 to XXX V	200V/230V = 255V, 460V = 510V, 575V = 637V	ADV2	08-11	AVI1 Mid Value	2.5 V	"Half Speed Level" at 25" of water
SET	90-00	Motor Freq Sel	(1) 60.00 Hz	Motor Frequency	ADV2	08-12	AVI1 Mid %	73%	% of Max Speed = 73%
SET	20-00	Auto Speed Ref	(2) AVI1 Analoq	Uses [IO 02-21], [IO 02-23] & [IO 02- 251	ADV2 (08-13	AVI1 High Value	3.0 V	"Full Speed Level" at 30" of water
SET	80-00	Auto Run Cmd	(1) Digital Input		ADV2	08-14	AVI1 High %	100%	% of Max Speed = 100%
SET	60-00	Hand Speed Ref	(0) Keypad	Source of Speed Reference when in "Hand" (manual) Mode	ADV2 (08-58	Aux AI Select	(0) AVI1	Factory Setting
SET	00-10	Hand Run Cmd	(0) Keypad	Source of Run Command in "Hand" (manual) Mode	ADV2 (08-59	Aux AI Unit	(1) in WC	Factory Setting
SET	00-11	Accel Time	1 Sec	Accelerate from 0 to Max Freq	ADV2	08-61	Aux Max Value	100 in	Factory Setting
SET	00-12	Decel Time	1 Sec	Decelerate from Max Freq to 0	ADV2	08-62	Analog Trigger	(1) Relay	Factory Setting
SET	00-13	Low Freq Limit	30 Hz	Lowest frequency (speed)	ADV2	08-63	Trigger Source	(1) Aux A1	Factory Setting
ŀ				Highest frequency (speed)	ADV2	08-64	Trigger Type	(1) Higher	Factory Setting
SEI	00-14	Hign Freq Limit	2H 09	Set [VFD 01-00] to 60 Hz First	ADV2	1 29-80	Trigger Level	(20.0) Trigger Level	"On Level" at 20" of water
SET	00-41	ULD Select	(1) By Current	Underload Detection protects against dry running.	ADV2 (1 99-80	Trigger Hyst.	(10.0) Trigger Hyst.	"Off Level" must always be 10.0 for 10" of water MINIMUM
SET	00-42	ULD Level	40%	% of SFA [SET 00-03]	0/I	02-21 N	MI1 Define	(27) HOA-Auto	Auto = "Automatic" Mode
SET	00-43	ULD Frequency	30 Hz	30 Hz Frequency	0/I	02-23 N	MI3 Define	(26) HOA-Hand	Hand = "Manual" Mode
SET	00-44	ULD Delay	10 Sec	Underload Delay timer	0/I	02-25 N	MI5 Select	(35) Shutdown N-Latch	"Off"
SET	00-45	ULD Recovery T	1 Min	Underload Time restarts VFD	0/I	02-47 F	Relay RA1	(1) Run	"Run" Mode
SET	00-47	HLD Select	(1) By Current		0/I	02-48 F	Relay RA2	(44) Hand Mode	"Hand" (manual) Mode
SET	00-48	HLD Level	110%	High Load Detection Level = 110% of SFA [SET 00-03]	1/0	02-49 F	Relay RA3	(45) Auto Mode	"Automatic" Mode
SET	00-49	HLD Frequency	30 Hz	High Load Detection frequency	PROT	04-07	OCA Level	%86	Set Over-Current for Acceleration level on rated current & selected duty level [VFD 35]
SET	00-20	HLD Delay	2 Sec	High Load Delay timer	PROT	04-08	OCN Level	%86	Set Over-Current for Operation level on rated current and selected duty level [VFD 35]
SET	00-57	Display Line 1	(1) Output Freq	Factory Setting	PROT	04-10	Auto Restarts	(3) Auto Restarts	Drive will automatically attempt to restart 3 times
SET	00-58	Display Line 3	(22) Aux Analog Input	Factory Setting	PROT	04-11	Auto Retry Delay	30 Sec	Drive will wait 30 seconds before attempting to restart
SET	09-00	HOA Mode Source	(1) Keypad	Sets the input that selects between Hand-Off-Auto	PROT	04-45 F	Fan Control	(3) By Temp.	Turns fan on/off based on temperature in the enclosure

www.carrypumps.com • (800) 492-2779 • sales@carrypumps.com Carry Pumps, Inc. • 1360 Prospect Ave. • Caro, MI 48723 •

TERMS, PAYMENT & INVOICING

Standard payment terms are NET 30 days from the date of invoice for approved accounts. Customers who do not have an approved account must prepay prior to order being shipped. Retaining a percentage of the contract sale amount is prohibited without prior, written agreement. Payment must be made in U.S. Funds. An invoice will be rendered as of the date product is ready for shipment. A service fee of 1-1/2% per month on all invoices over 30 days past due will be imposed. In the event of any default by the Purchaser, Carry Pumps, Inc. shall have the right to repossess the product as well as all other rights afforded to a conditional seller under the provisions of the Uniform Conditional Sales Act and any other applicable laws.

STANDARD WARRANTY AND CONDITIONS OF SALE

LIMITED WARRANTY: CARRY PUMPS, INC. warrants the pump system products sold by it to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase.

WARRANTY DISCLAIMER: <u>This warranty does not apply to pumps sold without compatible Carry electrical controls, horizontal pumps, and/or if the product is used in saltwater, aquaculture (fish farming), water feature applications, continuous-duty use (24/7 operation), or to pumps that have been subject to misuse (including use in a manner inconsistent with the design of the pump), abuse, neglect, accident or improper installation or maintenance, or to pumps that have been altered or repaired by anyone other than CARRY PUMPS, INC. The warranties in this agreement are in lieu of all other warranties, express or implied, including without limitation, any warranties of merchantability or fitness for a particular purpose, said warranties being expressly disclaimed.</u>

WARRANTY AMENDMENTS: Prior or subsequent courses of dealing, trade usage and verbal agreements not reduced to a writing signed by CARRY PUMPS, INC., to the extent they differ from, modify, add to or detract from this warranty shall not be binding upon CARRY PUMPS, INC.. There are no agreements, promises or understandings, either verbal or written, that are not fully expressed in this warranty. No statements, recommendations or assistance by either party have been relied upon by either party nor shall they be relied upon and shall not constitute a waiver by either party of any of the provisions hereof. This warranty may be amended or altered only if agreed to in writing signed by CARRY PUMPS, INC.

LIMITED REMEDY: CARRY PUMPS, INC. and Purchaser agree the repair or replacement of the pump system product at issue is a commercially reasonable allocation of risk and, therefore, Purchaser agrees that its sole and exclusive remedy against CARRY PUMPS, INC. shall be limited to the repair or replacement of the pump system product at issue. This exclusive remedy shall not be deemed to have failed of its essential purpose so long as CARRY PUMPS, INC. is willing and able to repair or replace the pump system product at issue. In the event CARRY PUMPS, INC. is unable to repair or replace the pump system product at issue in a manner acceptable to purchaser, or in the event it shall be determined by a court having jurisdiction thereof that any provisions of this warranty are unconscionable or fail in its essential purpose, then the maximum liability of CARRY PUMPS, INC. shall be that as set forth in the paragraph next following entitled "Limitation on Liability".

Page 1 of 2

STANDARD WARRANTY AND CONDITIONS OF SALE

LIMITATION ON LIABILITY: CARRY PUMPS, INC. shall not be liable for any loss, damage or injury resulting from delay in delivery or installation of the pump system product or for any failure to perform which is due to circumstances beyond its control. CARRY PUMPS, INC. and Purchaser agree it is a commercially reasonable allocation of risk that the maximum liability, if any, of CARRY PUMPS, INC. for all damages, including without limitation contract damages and damages for injuries to persons or property, whether arising from CARRY PUMPS, INC.' breach of this agreement, breach of warranty, negligence, strict liability or other tort, is limited to an amount not to exceed the purchase price of the pump system product at issue in the dispute and said liability is so limited. In no event shall CARRY PUMPS, INC. be liable to Purchaser for any incidental, consequential or special damages, including without limitation, lost revenues and profits, even if it has been advised of the possibility of such damages.

WARRANTY CLAIM PROCEDURE: This warranty is valid only if the following conditions are complied with by the Purchaser: Purchaser shall notify CARRY PUMPS, INC. in writing of the defect in the pump system product at issue within 30 days of discovery of the defect. The notice shall include with it copies of the proof of purchase and the return receipt signed by a representative of CARRY PUMPS, INC. as provided above. In the event repair or replacement of the pump system product at issue is approved by CARRY PUMPS, INC., Purchaser shall, upon written notice by CARRY PUMPS, INC. of the approval, return the pump system product to CARRY PUMPS, INC., freight pre-paid. CARRY PUMPS, INC. will return the repaired or replaced pump system product to Purchaser, freight prepaid. The repair or replacement of the pump system product shall not extend the duration of the one-year warranty term.

GOVERNING LAW: This warranty shall be governed and controlled by and enforced in accordance with the laws of the State of Michigan, U.S.A., in all respects.

FORUM: The parties agree they are of equal bargaining power and irrevocably submit to the jurisdiction and venue of the Circuit Court for the County of Tuscola, State of Michigan, or if original jurisdiction can be established, the United States District Court for the Eastern District of Michigan, Northern Division, with respect to any performance or breach of this agreement. The parties hereby stipulate that the venues referenced in this agreement are convenient to each of them.

RETURNS: Authorization and shipping instructions for the return of any product must first be obtained by the Purchaser from CARRY PUMPS, INC. or the shipment will be refused. Only unused, standard product or materials of current design by CARRY PUMPS, INC. will be considered for return. Products are not eligible for return more than 6 months after the initial ship date of the product. Custom products cannot be returned for credit. If the returned product is in sellable condition, a credit memorandum will be issued for the original purchase price, less a minimum restocking charge of 20%. If there are any shipping charges that were paid by Carry Pumps, Inc., the amount of those shipping charges will also be deducted from the credit amount.

GENERAL: These terms and conditions shall constitute a part of any contract which may be entered into and shall not be altered, modified, or added to unless specifically and expressly agreed to in writing by CARRY PUMPS, INC. All oral agreements and representations of CARRY PUMPS, INC. or its representative to the Purchaser shall be embodied in any written contract of which CARRY PUMPS, INC. is a part.